

AMENDMENTS TO THE CLAIMS

Please amend the claims as follows:

Claim 1 (Currently Amended): ~~The use of a laminating adhesive comprising as binder a mixture of~~ A method of making a laminate comprising

applying, to at least one substrate, a laminating adhesive comprising

A) a polymer ~~obtainable by polymerizing~~ comprising free-radically polymerizable polymerized compounds, and

B) compounds ~~containing~~ comprising ethylenically unsaturated, free-radically polymerizable groups ~~(polymerizable groups for short)~~ and wherein the compounds having have a weight-average molecular weight  $M_w$  of less than 5000 g/mol, and

bonding the at least one substrate to a transparent film to form a laminate of the at least one substrate and the transparent film ~~for high gloss film lamination, i.e., for bonding transparent polymer films to paper or card, or for composite film lamination, i.e., for bonding polymer films to other polymer films, metal foils or metallized films.~~

Claim 2 (Currently Amended): ~~The use as claimed in~~ The method of claim 1, wherein the polymer is composed of at least 40% by weight of (meth)acrylates.

Claim 3 (Currently Amended): ~~The use as claimed in claim 1 or 2~~ The method of claim 1, wherein the polymer is crosslinkable by irradiation with high-energy light.

Claim 4 (Currently Amended): ~~The~~ method of claim 1 ~~use as claimed in any of claims 1 to 3,~~ wherein attached to the polymer is a photoinitiator.

Claim 5 (Currently Amended): The method of claim 1 ~~use as claimed in any of claims 1 to 4~~, wherein the polymer has an average molar weight which is at least twice as high as the molar weight of B).

Claim 6 (Currently Amended): The method of claim 1 ~~use as claimed in any of claims 1 to 5~~, wherein the polymer has a K value of from 10 to 90 as measured in a 1% tetrahydrofuran solution at 21°C (~~tetrahydrofuran, 1% strength by weight solution, 21°C~~).

Claim 7 (Currently Amended): The method of claim 1 ~~use as claimed in any of claims 1 to 6~~, wherein the polymer is a solution polymer.

Claim 8 (Currently Amended): The ~~use as claimed in any of claims 1 to 7~~ method of claim 1, wherein the compounds B) at 21°C and 1 bar are liquid and have a viscosity of from 0.05 to 50 Pas.

Claim 9 (Currently Amended): The method of claim 1 ~~use as claimed in any of claims 1 to 8~~, wherein the compounds B) comprise ~~on average~~ from 1 to 5 polymerizable groups per molecule.

Claim 10 (Currently Amended): The method of claim 1 ~~use as claimed in any of claims 1 to 9~~, wherein the polymerizable groups of the compounds B) are acryloyl or methacryloyl groups.

Claim 11 (Currently Amended): The method of claim 1 ~~use as claimed in any of~~  
~~claims 1 to 10~~, wherein the compounds B) are (meth)acrylic esters of polyhydric,  
unalkoxylated or alkoxylated alcohols.

Claim 12 (Currently Amended): The method of claim 1 ~~use as claimed in any of~~  
~~claims 1 to 11~~, wherein the weight fraction of the compounds B) is from 5 to 70% by weight,  
based on the total weight of A) +B).

Claim 13 (Currently Amended): The method of claim 1 ~~use as claimed in any of~~  
~~claims 1 to 12~~, further comprising from 0.0001 to 1 mol of a photoinitiator or photoinitiator  
group per 100 g of the total weight of polymer A) and compounds B).

Claim 14 (Currently Amended): The method of claim 1 ~~use as claimed in any of~~  
~~claims 1 to 13~~, further comprising less than 5 parts by weight of water or solvent, based on  
100 parts by weight of the total weight of A) and B).

Claim 15 (Canceled).

Claim 16 (Currently Amended): A The method of claim 1 ~~as claimed in claim 15~~,  
wherein the ~~UV or electron beam~~ transparent film carries print.

Claim 17 (Currently Amended): A ~~substrate assembly obtainable through the use of~~  
~~claim 1 or 14 or by a~~ laminate produced by the method as claimed in claims 15 or 16 of claim

1.

Claim 18 (New): The method of Claim 1, wherein the transparent film is transparent to UV light.

Claim 19 (New): The method of Claim 1, wherein the transparent film is transparent to an electron beam.

Claim 20 (New): The method of Claim 1, further comprising irradiating the transparent film with high-energy light.